

Paper Folder

EN Operating Instructions

IDEAL 8345



Table of Contents

Intended use	3
Safety instructions	3
1. Installation	7
2. Operation	9
3. Setting the paper length manually (standard fold)	14
4. Setting the paper length manually (special formats)	16
5. Skew adjustments	18
6. Fine-tuning the fold position	19
7. Fine-tuning using the adjustment knob	20
8. Saving finely-tuned fold positions	22
9. Deleting finely-tuned fold positions	23
10. Saving a special fold position	24
11. Retrieving saved fold patterns	25
12. Deleting fold patterns	26
13. Total counter	27
14. Preset counter	28
15. Interval mode	29
16. Speed	30
17. Enabling/disabling double feed detection	31
18. Language selection	33
19. Maintenance and cleaning	35
20. Maintaining and replacing the folding rollers	38
21. Cleaning sensors	39
22. Possible malfunctions	40
23. Technical specifications	45

Intended use / Safety instructions



Intended use

Please read these operating instructions before using the machine and please follow the safety instructions.

The operating instructions must be kept available at all times.



Safety instructions

Do not use the device if the power cable or mains plug is damaged or if the connection at the wall socket is not stable.

Make sure that the power cable does not get crushed while you are using the device and that it cannot be damaged in any other way. Place the cable so that no one will trip over it. Do not place the power cable under strain, i.e. do not pull it tight.



Children must not operate the machine!



Do not use any spray cans with flammable content near to the paper folder!



Do not use any flammable cleaning agents.

Safety instructions



Do not reach into the machine!



Long hair can become entangled in cutting head!

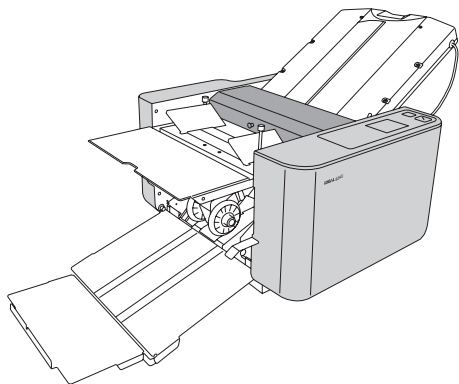


Take care of ties and other loose pieces of clothing!

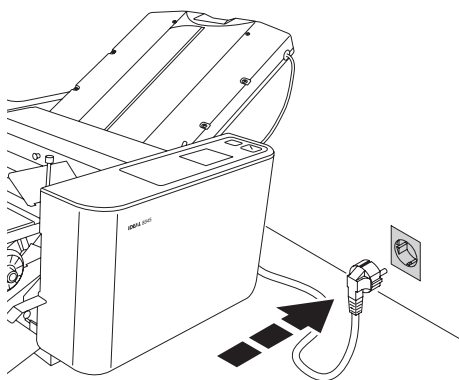


Remove any paper clips!

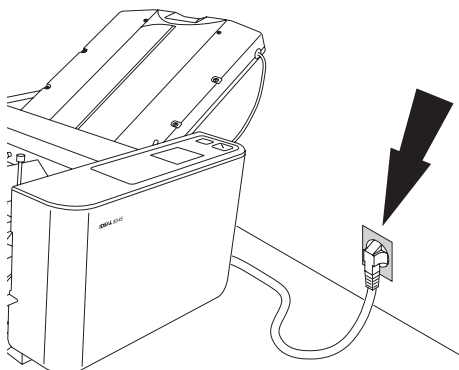
Safety instructions



All components which may endanger the operator are covered!

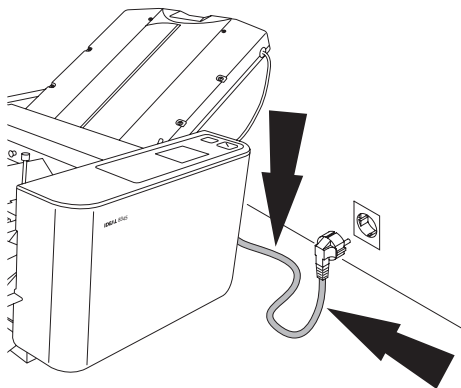


Connect the power cord
220-240V / 10A

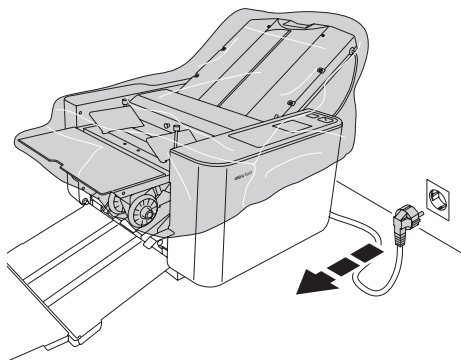


Ensure free access to mains.

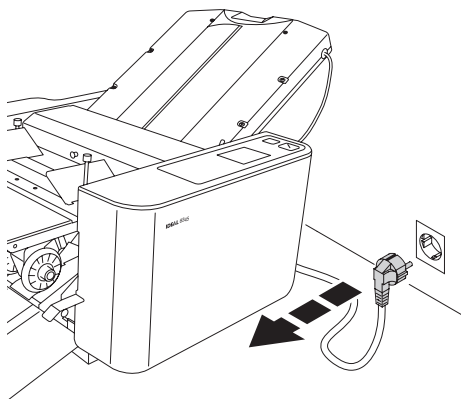
Safety instructions



Protect mains cable against heat and sharp edges!

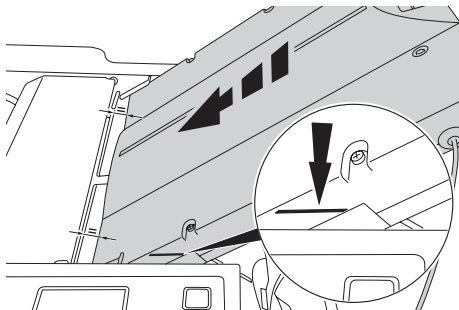


Disconnect from the mains if not used for a longer period. Cover the machine.

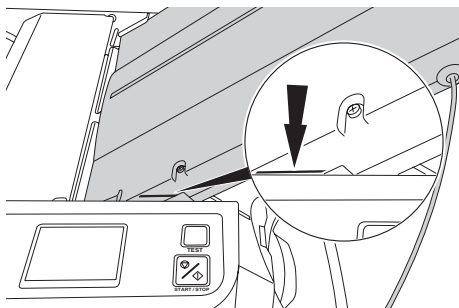


Remove the plug before cleaing the machine! **Do not perform any repairs on the papier folder!**

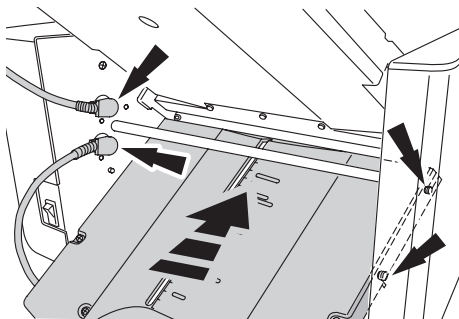
1. Installation



Mount the top fold plate (long plate) as shown on the picture. Lock into position by knocking gently in the direction of the arrow.

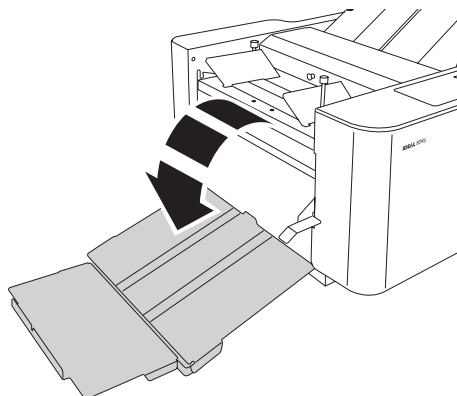


Top fold plate must lock into position correctly.

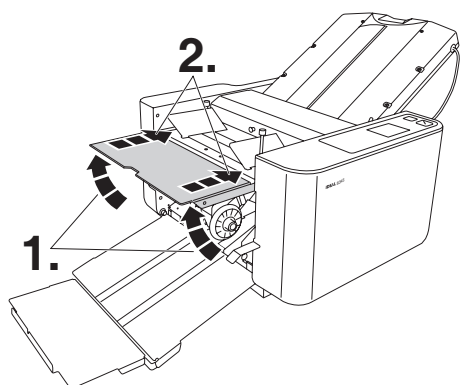


Attach the lower fold plate (short plate).
Connect the cables to the machine.

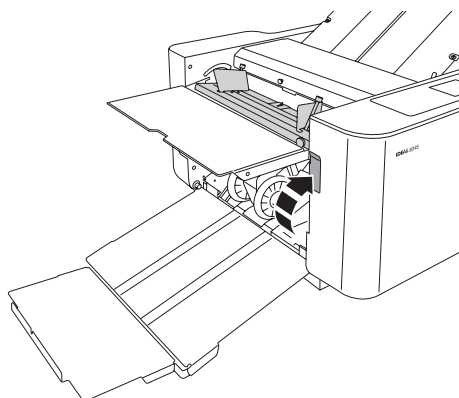
Installation



Open up the paper stacker.

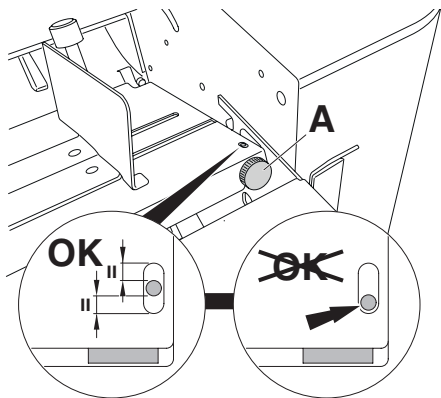


Lift the feeding table.

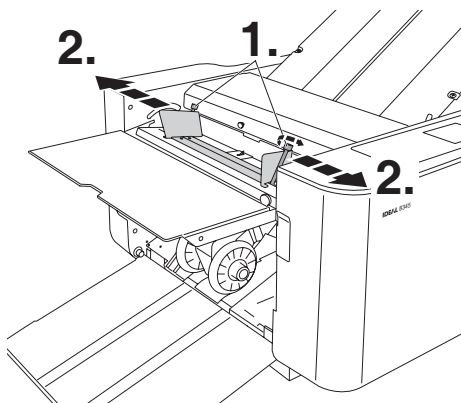


Lift the lever → Paper feed table is lowered.

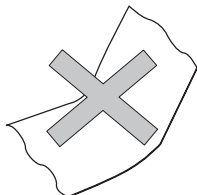
2. Operation



Position the display in the middle with the adjusting knob **(A)**.



Open the paper guides by loosening the 2 screws and push to the sides.

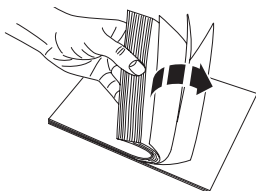
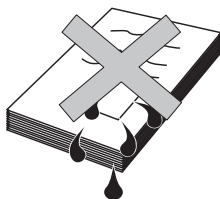


Do not fold newly copied or newly printed paper. The paper must be cold and the toner dry. Wait at least 24 hours for offset printing to dry.

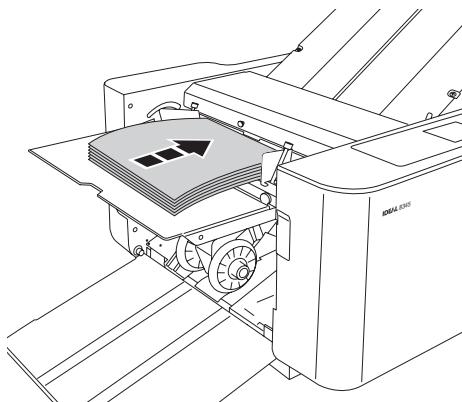
Only fold flat, plane paper.

Do not fold wet paper.

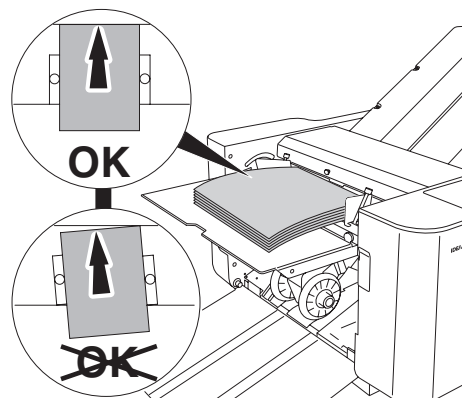
Fan out the paper stack.



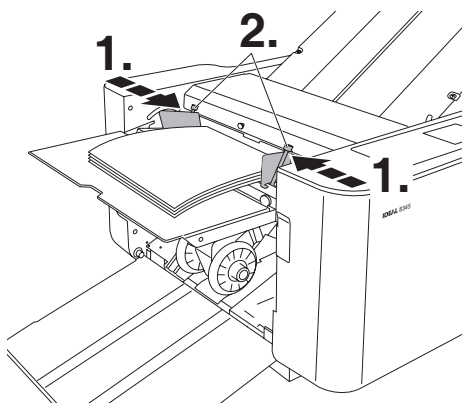
Operation



Place the paper lengthways on the paper feed table in the middle. Push the paper as far as possible.

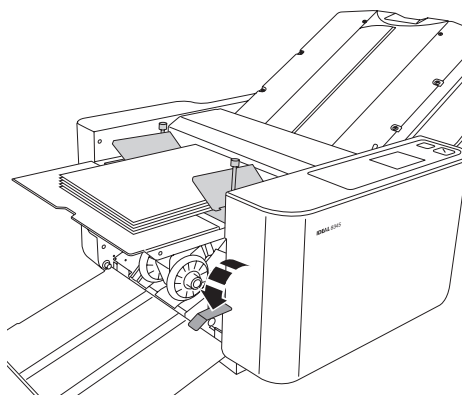


Make sure the paper lies square and touches the front buffer.

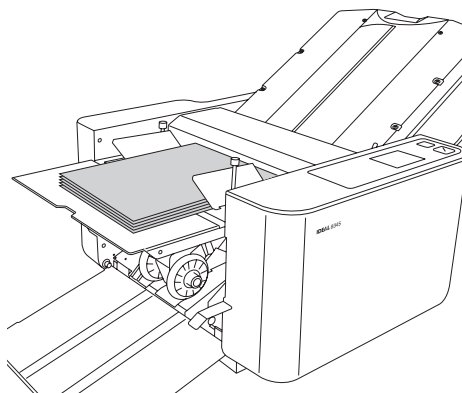


Gently secure the paper left and right using the paper guides. Tighten the knurled screws. (A3, B4, A4, B5, A5, B6 formats are detected automatically)

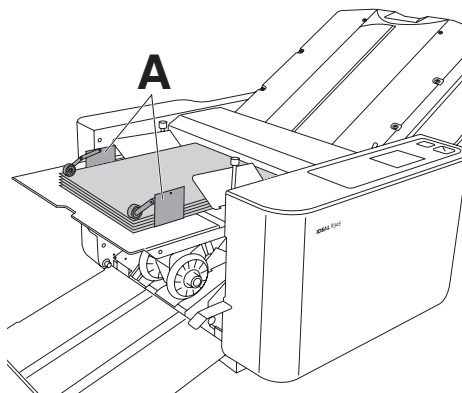
Operation



Press the lever down → paper feed table returns to the top position.

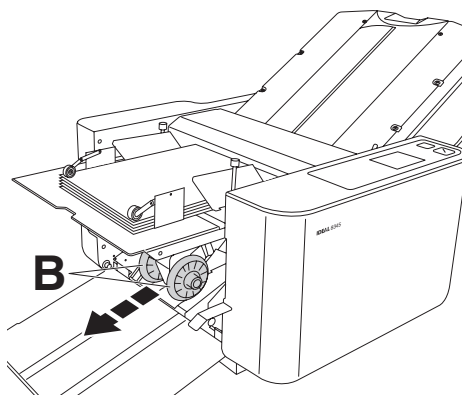


The paper must be exactly stacked.

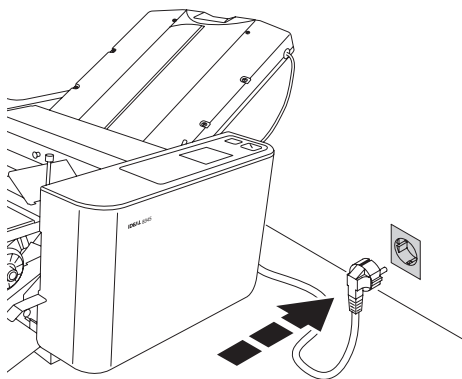


Apply the side guides (A) when using a large paper size.

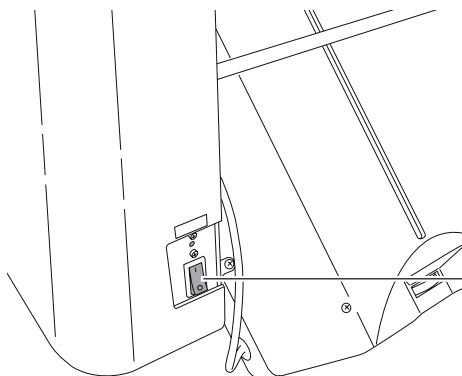
Operation



Position the paper ejection rollers (**B**) at the lowest position when folding large sizes.



Plug into the mains.

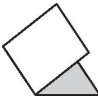

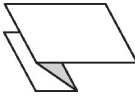

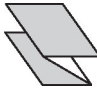
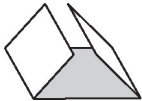


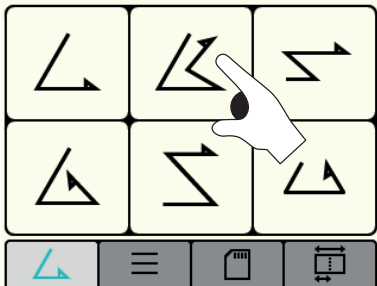
Switch on the power switch.

Power switch

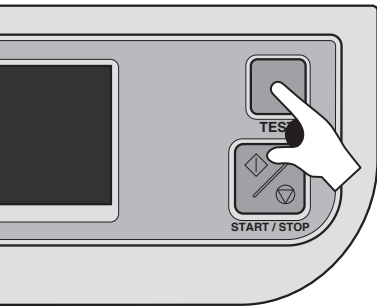
Operation

Choose from the following fold types:

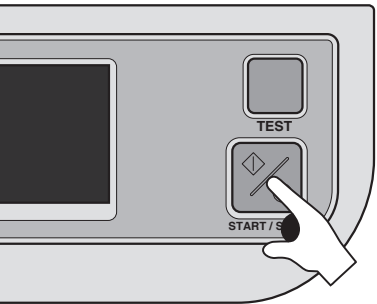
					
Single fold	Double parallel fold	Zigzag fold with binding edge	Letter fold	Zigzag fold	Gate fold



Select the required fold type.

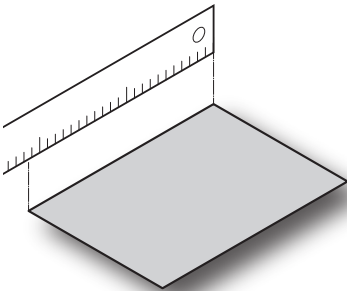


Press the TEST button → two test folds are carried out.
At the end of the test, there is a beep.
Check the folds.

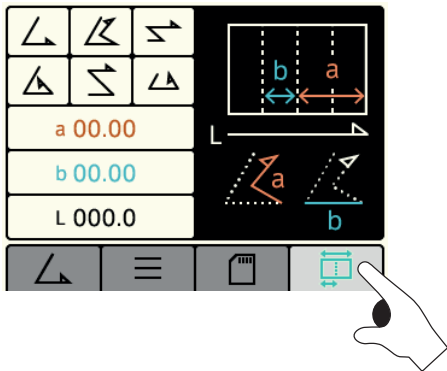


Press "START/STOP". The device begins the continuous folding process.
If you wish to interrupt or stop the process, press the "START/STOP" button again. Once restarted, the Total counter will continue counting.
If the Preset counter is required, change this accordingly (see Page 28).

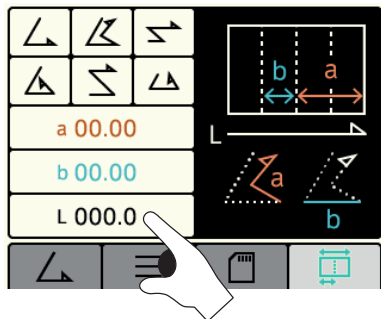
3. Setting the paper length manually (standard fold):



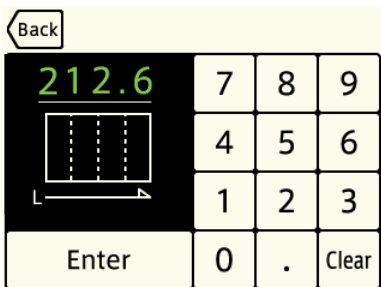
1. Measure the paper length (mm).



2. Press the "Special formats" button.

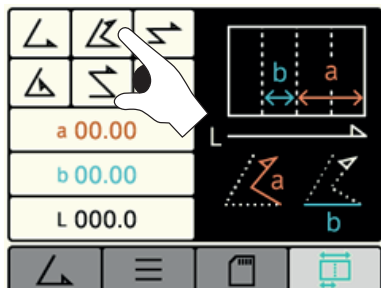


3. Press the "Paper length" button.

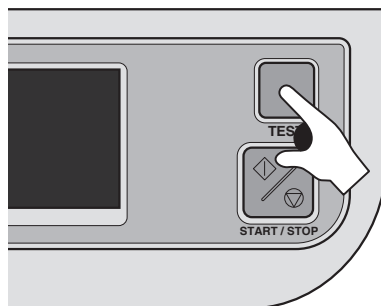


4. Please input the measured length in the numeric field and press "Enter".

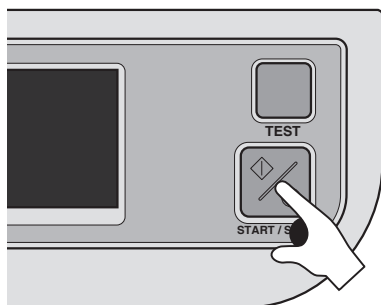
Setting the paper length manually (standard fold):



5. Select the fold type.



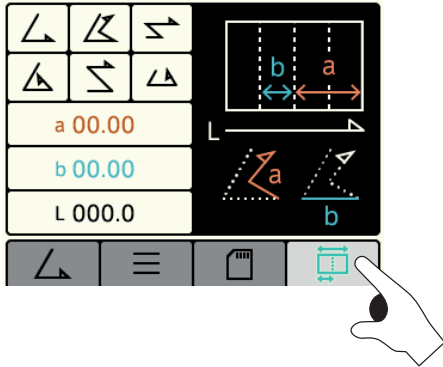
6. Press the "TEST" button. If the folded paper is OK, continue with point 7.
If not, readjust as necessary
(see Pages 18 - 21, Section 5. - 7.).



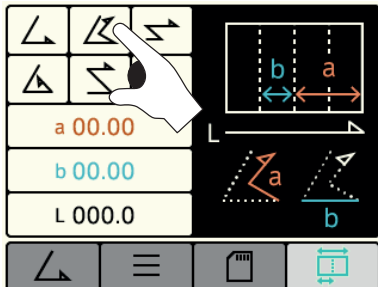
7. Press "START/STOP". The device begins the continuous folding process.

4. Setting the paper length manually (special formats):

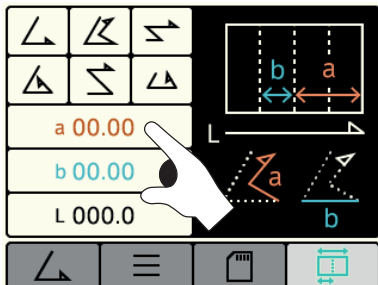
- The automatic settings cannot be used for special formats.
The required dimensions must be input manually.
- For a standard fold and also for special formats, enter the settings as follows:



1. Press the "Special formats" button.



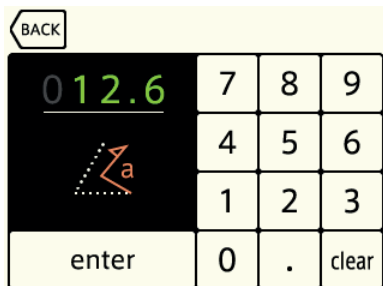
2. Select the fold type which comes closest to the required special fold.



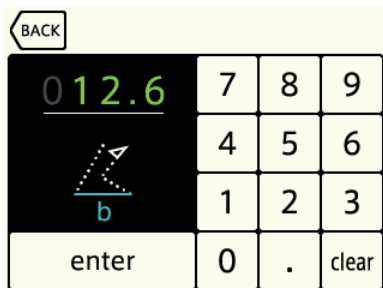
3. Press "a" and then "b".

Note: If you have selected the single fold, you can only set "b".

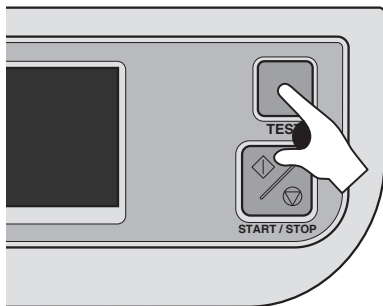
Setting the paper length manually (special formats):



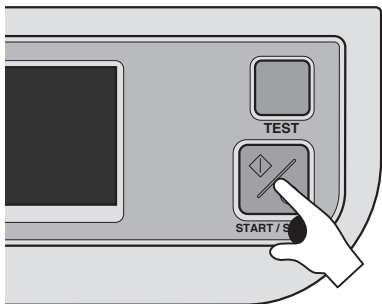
4. Input the required length "a" in the numeric field and press "enter".



5. Input the required length "b" in the numeric field and press "enter".



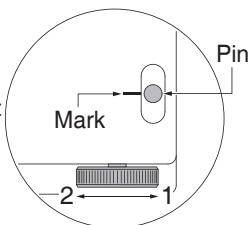
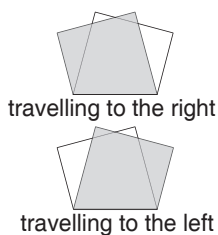
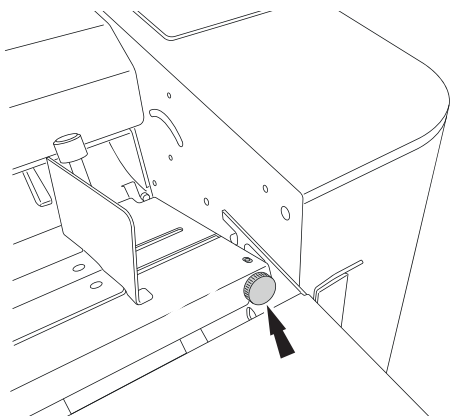
6. Press the "TEST" button. If the folded paper is OK, continue with point 7. If not, readjust as necessary (see Pages 18 - 21, Section 5. - 7.).



7. Press "START/STOP". The device begins the continuous folding process.

5. Skew adjustments

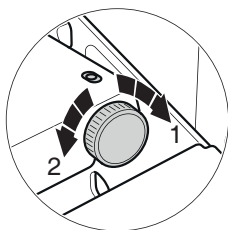
If the paper ejected has been folded askew, you can adjust the paper feed using the adjustment knob.



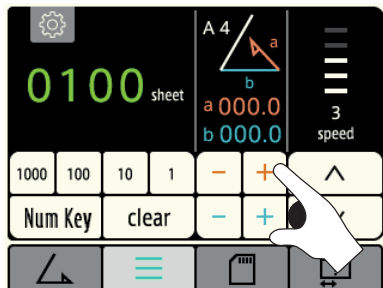
Turn the adjustment knob to the right (1) if the rear side is travelling to the right.
Turn the adjustment knob to the left (2) if the rear side is travelling to the left.

The pin at the mark level (slot) gives the basic setting.

Paper feed table adjustment knob



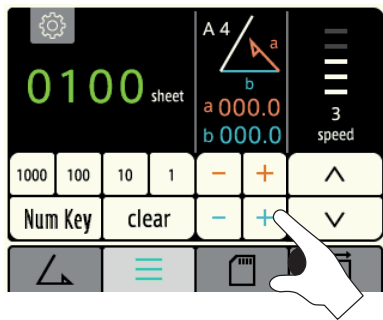
6. Fine-tuning the fold position



You are in the "Settings  " menu.

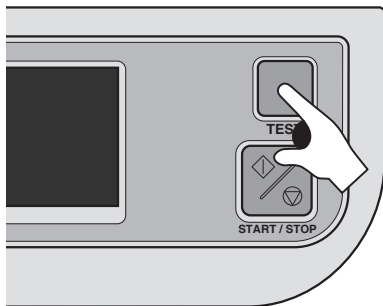
1. Fine-tuning "a"

Set the required fold position using the red "+" / "-" buttons.

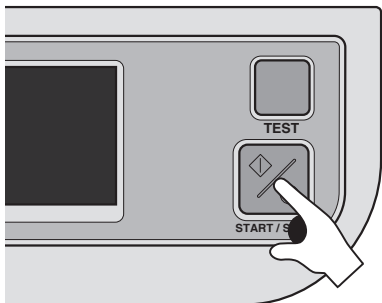


2. Fine-tuning "b"

Set the required fold position using the blue "+" / "-" buttons.

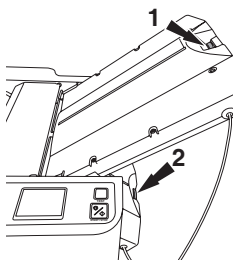


3. Press the "TEST" button. If the folded paper is OK, continue with point 4.
If not, readjust as necessary (point 1 or 2).

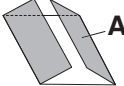


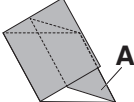


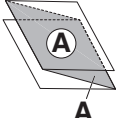


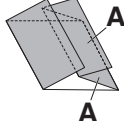


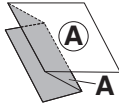




4. Press "START/STOP". The device begins the continuous folding process.

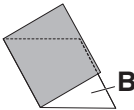


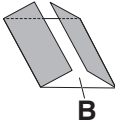


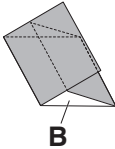


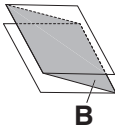


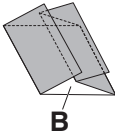


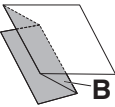


7. Fine-tuning using the adjustment knob (top fold plate 1)



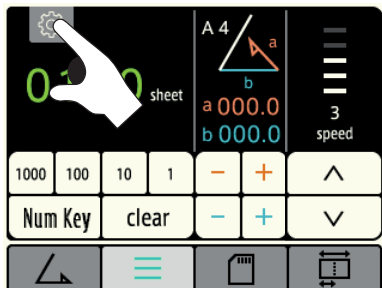
Use the adjustment knob to fine-tune, as described in the following table.
When you press the "TEST" or "START/STOP" button, the paper stops automatically compensate for any spindle play before the sheets are folded (accuracy).

Fold type		Side A	Direction of rotation of top fold plate adjustment knob
Single fold	Top fold plate is not inserted		
Gate fold		too long	
		too short	
Letter fold		too long	
		too short	
Zigzag fold		too long	
		too short	
Double parallel fold		too long	
		too short	
Zigzag fold with binding edge		too long	
		too short	

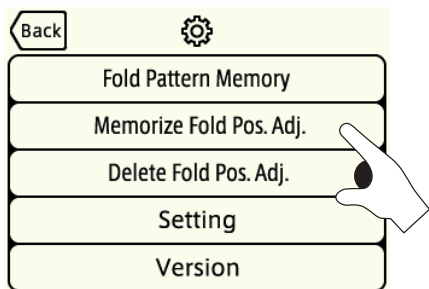
Fine-tuning using the adjustment knob (bottom fold plate 2)

Fold type		Side B	Direction of rotation of bottom fold plate adjustment knob
Single fold		too long	
		too short	
Gate fold		too long	
		too short	
Letter fold		too long	
		too short	
Zigzag fold		too long	
		too short	
Double parallel fold		too long	
		too short	
Zigzag fold with binding edge		too long	
		too short	

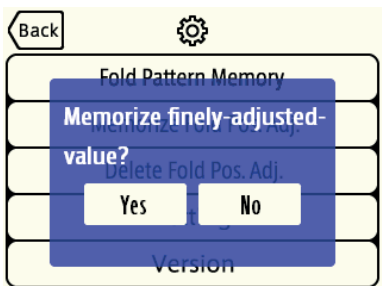
8. Saving finely-tuned fold positions



1. In the "Settings  " menu, press the  button.

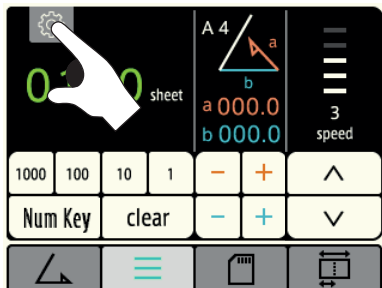


2. Press "Memorize Fold Pos. Adj.".

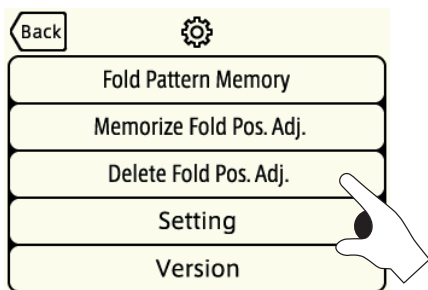


3. Press "Yes" to save the finely-tuned fold position.

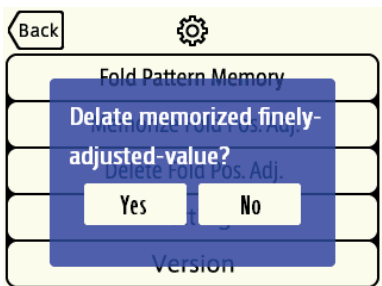
9. Deleting finely-tuned fold positions



1. In the "Settings  " menu, press the  button.

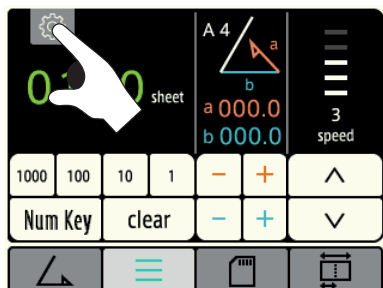


2. Press "Delete Fold Pos. Adj.".

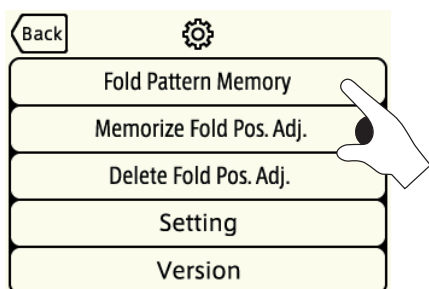


3. Press "Yes" to delete the finely-tuned fold position.

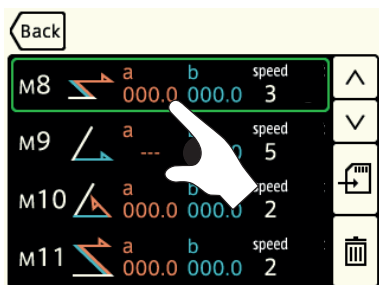
10. Saving a special fold position





1. In the "Settings"  menu, press the  button.

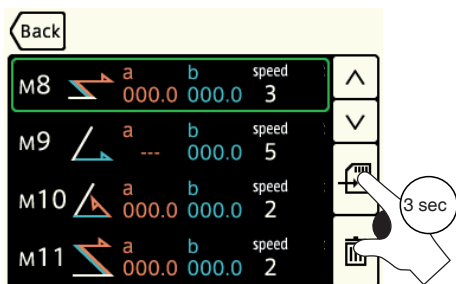


2. Press "Fold Pattern Memory".



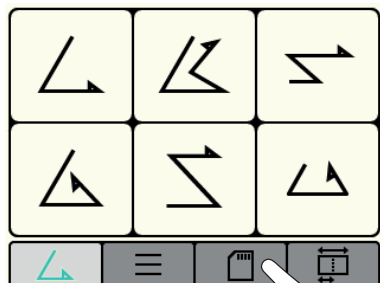
3. Select the number that you want to save.

Use the  and  buttons to scroll between the fold patterns. You can save up to 12.

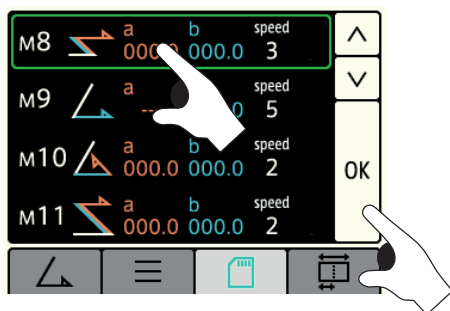


4. Press and hold down the "Save" button until you hear 4 beeps (approx. 3 seconds).

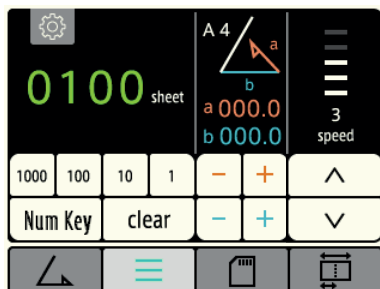
11. Retrieving saved fold patterns



1. Press the "Fold Pattern Memory" button.



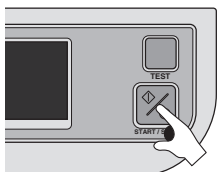
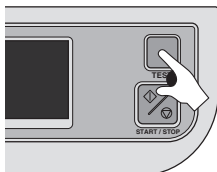
2. Use the / buttons to scroll between the saved fold patterns. Select the required number and press "OK".



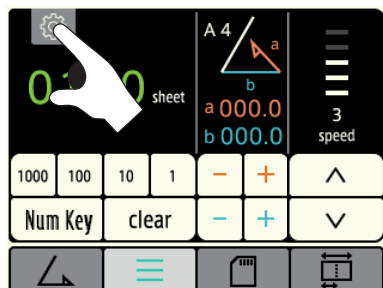
3. Check whether the paper size, fold type, speed and memory number are correct.

4. Press the "TEST" button. If the folded paper is OK, continue with point 5. If not, readjust as necessary (point 1 - 4).

5. Press "START/STOP". The device begins the continuous folding process.

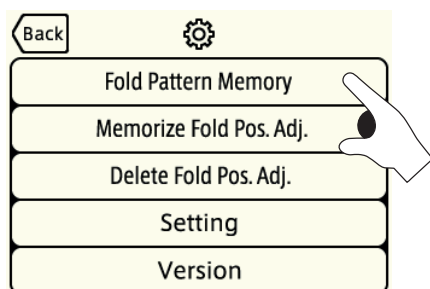


12. Deleting fold patterns

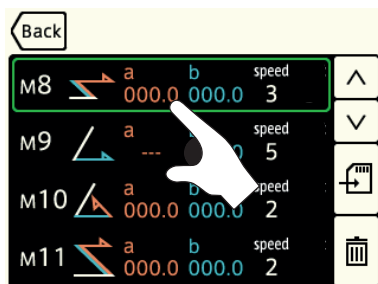




You are in the "Settings  " menu.

1. Press the  button.

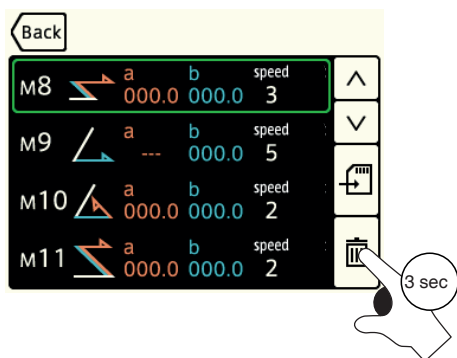



2. Press "Fold Pattern Memory".



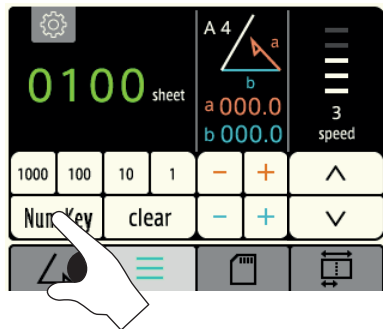
Use the  and  buttons to scroll between the fold patterns.

3. Select the memory number that you wish to delete.



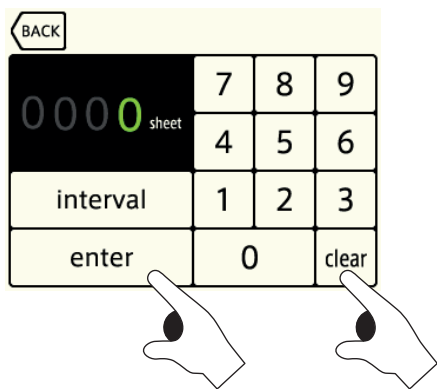
4. Press and hold down the "Delete  " button until you hear 4 beeps (approx. 3 seconds).

13. Total counter

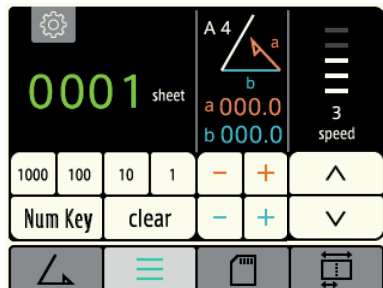


You are in the "Settings  " menu.

1. Press the "Num Key".



2. Press the "Clear" button to reset the Total counter to "0".
Confirm by pressing "Enter".

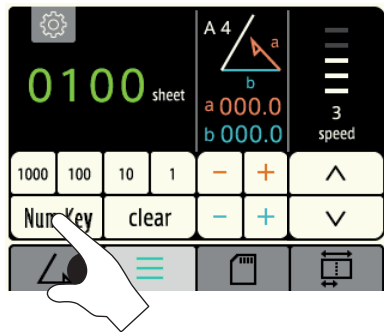


3. When the Total counter is selected, only the counter is shown on the counter display.

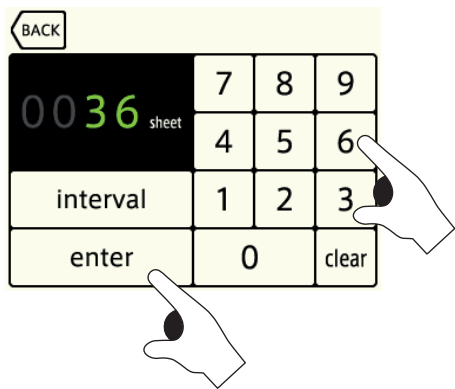
14. Preset counter

You are in the "Settings  " menu.

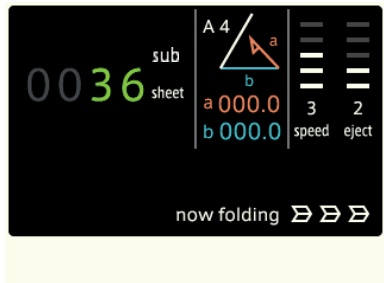
1. Press the "Num Key".



2. Use the number keys to input the number of sheets to be folded and press "Enter".



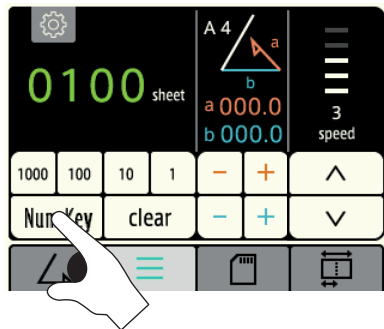
3. While "Preset counter" mode is activated, counter and "sub" are displayed on the counter display.



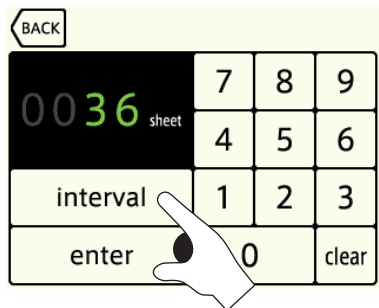
15. Interval mode

You are in the "Settings  " menu.

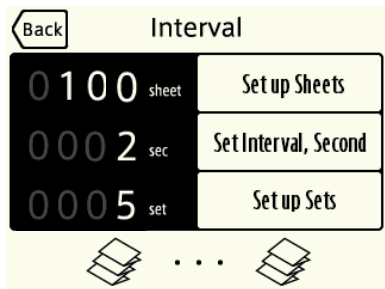
1. Press the "Num Key".



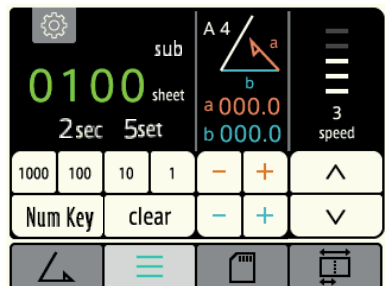
2. Press the "Interval" button.



3. Press the "Set up Sheets" button.
Once you have input the required number, confirm by pressing "Enter".
Repeat the same process for "Set Interval, Second" and "Set up Sets".



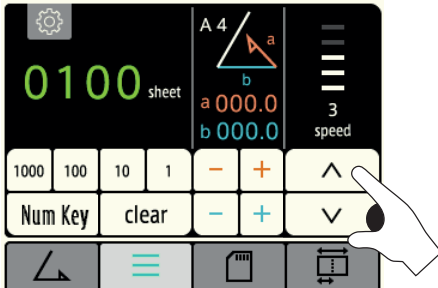
4. When the interval mode is activated, 3 values, the number of sheets processed and the number of sets, are shown on the counter display.



16. Speed

You are in the "Settings  " menu.

1. Use the arrow buttons to set the speed (5 levels).

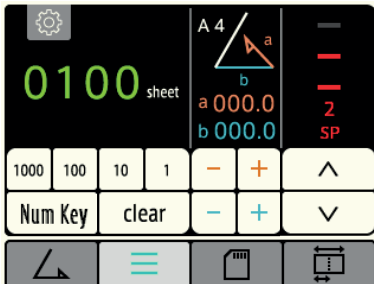
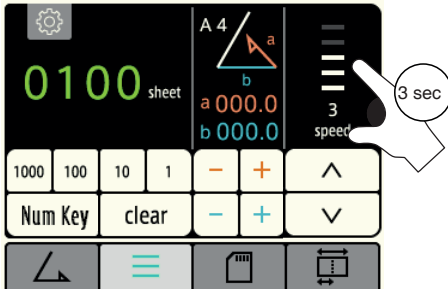


2. Press and hold down the "Speed field" for 3 seconds to access the "Special" modes → SP1 - SP3.

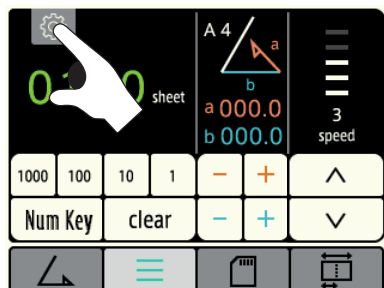
SP1: The machine works at the lowest speed in so-called "Mute mode" and is particularly suitable for thinner paper. For single, letter and double parallel fold, this mode specifically offers you a higher quantity.

SP2: We recommend this mode for thicker paper. The machine works at medium speed and can be used for all fold types.

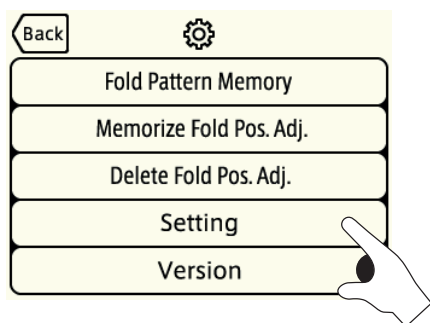
SP3: For A4 and smaller formats, this mode offers you the highest quantity for the following fold types: Single, letter and double parallel fold.



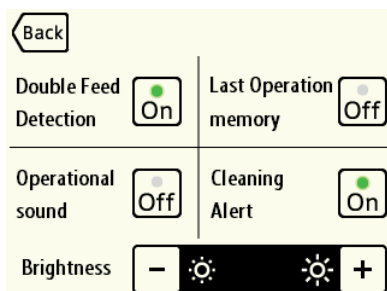
17. Enabling/disabling double feed detection



1. In the "Settings"  menu, press the  button.



2. Press "Setting".



3. Press "Double Feed Detection" to enable (On) or disable (Off) this. This not only detects different paper thicknesses and double feeds (2 or more sheets), but also a different printed image (error code E-52).

- Last Operation memory On / Off:

When "On", the machine saves the speed, paper size and fold pattern if the machine is stopped during an operation and switched off at the mains (Preset and Total counter is not saved).

- Cleaning Alert On / Off:

After 5,000 folded sheets of paper, a recommendation to clean the paper extractor, all 4 folding rollers, the paper feed and paper ejection sensor appears on the display (see Pages 35 - 39). Press "OK" to reset.

- Set the display brightness
- Operational sound On / Off

Double feed detection

Use of double feed detection

Notes: Make sure the double feed detection is activated.
It responds to all the fold types.

1. Perform test folding before starting actual operation.
2. Start folding operation as usual.

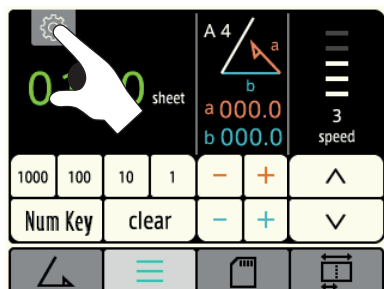
When the machine stops based on double feed detection error (error code E-52 / E-53)

1. Remove the paper ejected by double feed.
2. Press the error release button to release the error (E-52 / E-53). Then, the machine will be able to restart its operation.

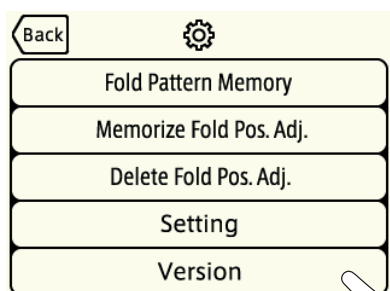
18. Language selection

To change the display language, you need to access Service mode.

Please note that factory settings can also be changed in this menu. Other changes should only be made by expert personnel or the IDEAL customer service.



1. In the "Settings  " menu, press the  button.

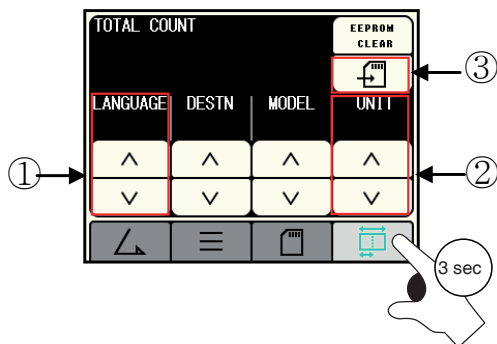



2. Press "Version".



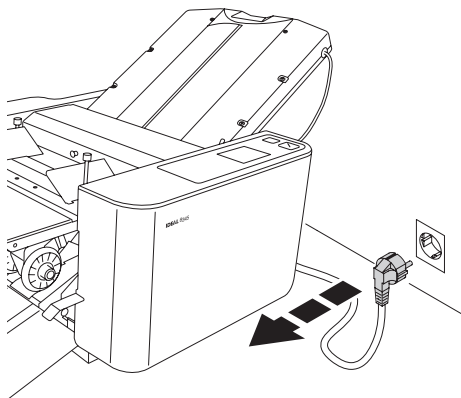
3. Press and hold down the upper right corner for 3 seconds to access Service mode (briefly reference both fold plates).

Language selection

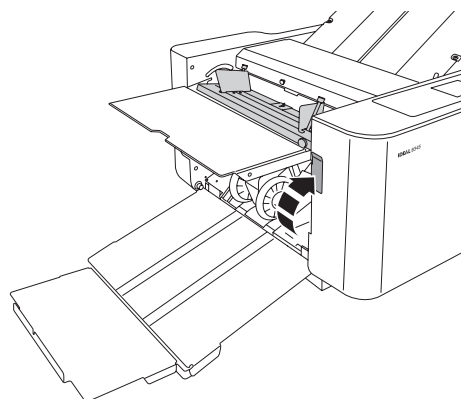


4. Press the "Machine data"  button.
5. In field ①, use the arrow buttons to select the following languages:
French, English, German or Japanese.
6. In field ② use the arrow buttons to select "mm" or "inch".
6. Use the ③ button to save the modified data. Press and hold down the ③ button until you hear 4 beeps.
7. To exit Service mode, switch the machine off at the mains and then back on.

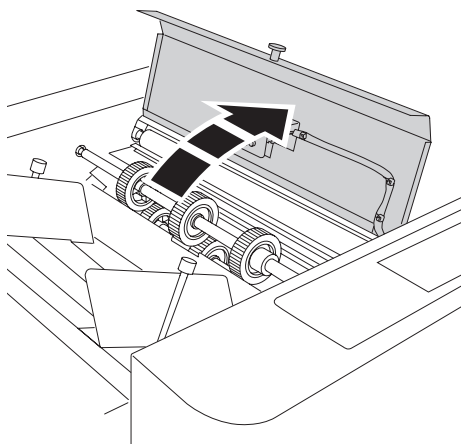
19. Maintenance und cleaning



1. Disconnect from the mains before cleaning.

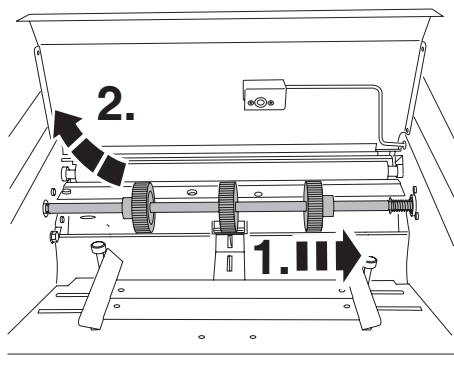


2. Lift the lever.

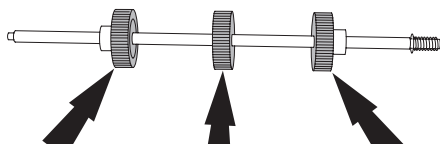


3. Open the roller cover.

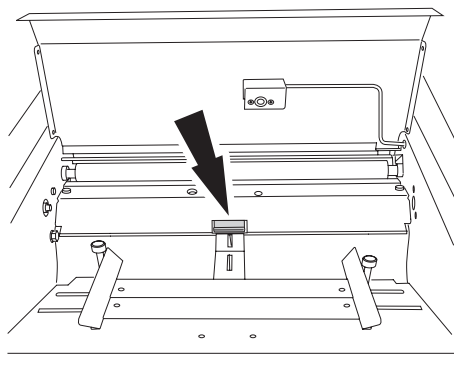
Maintenance und cleaning



4. Remove the paper feed roller.

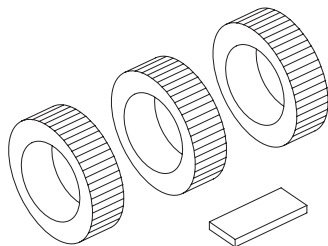


5. Wipe the surface on the feeding rollers.
(**Universal-cleaning agent order no. 9000 632 or universal-cleaning tissue order no. 9000 633.**)

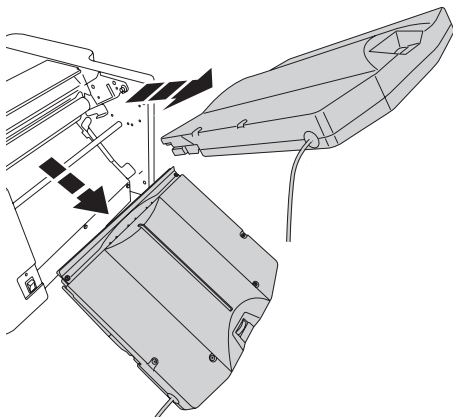


6. Wipe the paper separator.
(**Universal-cleaning agent order no. 9000 632 or universal-cleaning tissue order no. 9000 633.**)

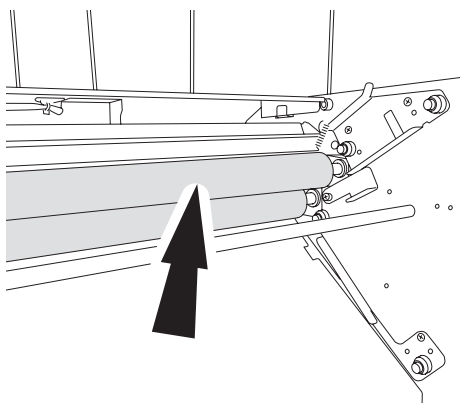
Maintenance und cleaning



7. The three folding rollers and the separator are wearing parts and must be exchanged when they are worn (No. 8330 001).



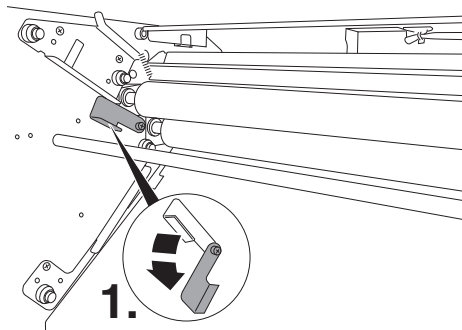
8. Remove both fold plates and any paper debris. Remove paper debris from the machine, making sure no debris is left in the paper guides. Pay attention to the cables.



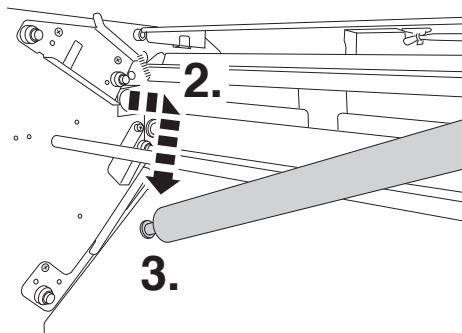
9. Wipe the rubber on the three folding rollers with **universal-cleaning agent order no. 9000 632** or **universal-cleaning tissue order no. 9000 633**.
- the folding roller on the right turns all the rollers.

20. Maintaining and replacing the folding rollers

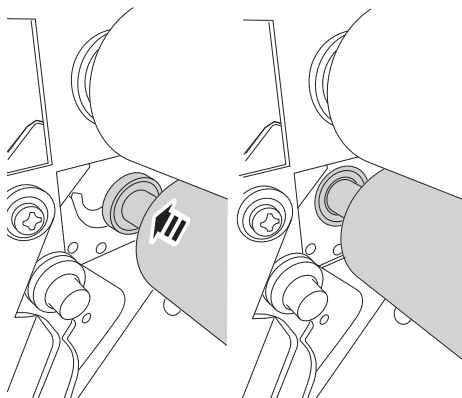
2 of the 4 folding rollers can be removed, cleaned and even replaced (without tools). Once the folding rollers are removed, we recommend also cleaning the sensors immediately (see Page 39, Section 21. Cleaning sensors).
The paper feed roller and both fold plates are already removed, as described on the previous pages.



1. Unlock the two locking levers (left and right).



2. First remove the top folding roller and then the bottom folding roller.

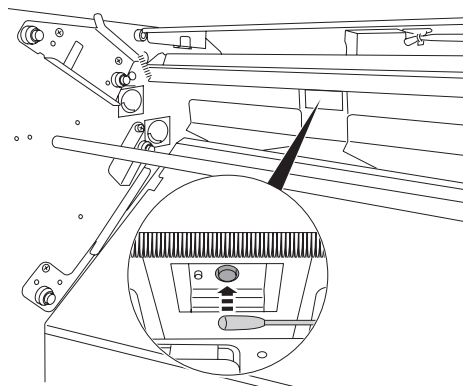


Clean the rubber on the 4 folding rollers with **universal-cleaning agent order no. 9000 632** or **universal-cleaning tissue order no. 9000 633**.

3. Insert and lock the folding rollers again in reverse order.

21. Cleaning sensors

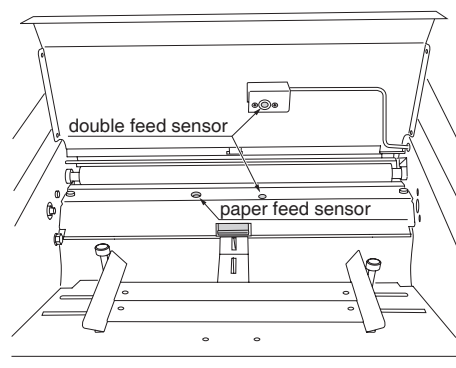
Paper ejection sensor



Folding rollers are removed (see Page 38, Section 20. Maintaining and replacing the folding rollers).

Clean sensors with a cotton bud.

Paper feed sensor / double feed sensor

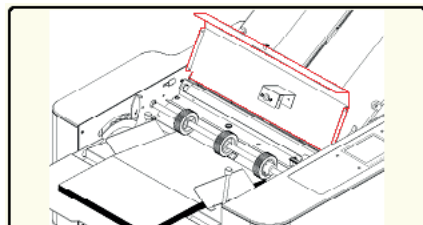


Open the roller cover.

Clean the sensors with a lint-free cloth or cotton bud.

22. Possible malfunctions

Display alerts



The Safety Upper Cover is open.
Close The Safety Cover.

OK

Follow the instructions on the display and press "OK".

(Example)

Error codes list

Error code	Possible cause	Instruction
E-01	The paper feed table lever is lowered. Feed Table is not being set to feed.	Raise the paper feed table lever.
E-02	There is no paper, or the paper is not activating the paper detection switch due to light weight.	Reset the paper or add some sheets of paper. When there are only a few sheets of paper, the paper detection switch may not be able to detect it.
E-03	There is no paper in the feeder or the paper is not activating the paper feed sensor.	Paper feed slip occurred. Reset the paper and restart the operation.
E-04	Paper feed sensor is dirty.	Clean the paper feed sensor. (see Page 39)
E-05	Paper jam occurred near the paper feed sensor.	Remove the paper and restart the operation.
E-10	Paper jam in the top or bottom fold plate.	Take out both fold plates and remove the jammed paper.
E-20	Paper jam occurred near the paper ejection sensor.	Remove the paper and restart the operation.
E-21	The paper ejection sensor is dirty.	Clean the paper ejection sensor. (see Page 39)
E-30	Roller cover is open.	Close the roller cover.
E-31	The Folding Table 1 or Table 2 didn't move right.	Reset the Folding Table 1 or Table 2.
E-32	The Folding Table 1 didn't move right.	Insert the plug into the Table 1 Connector.
E-33	The Folding Table 2 didn't move right.	Insert the plug into the Table 2 Connector.

Possible malfunctions

Error codes list

Error code	Possible cause	Instruction
E-52	Double feed detected.	2 or more sheets were fed in. Check the loaded paper. Fan out the stack of paper and start again.
E-53	The first sheet was double fed.	2 or more sheets were fed in. Check the loaded paper. Fan out the stack of paper and start again.
E-70	Motor has stopped.	Paper jam occurred near the folding rollers. Remove the jammed paper.
E-90	EEPROM error.	Switch the machine off and back on again. If the message does not disappear, please contact your dealer.
E-91	Control panel communication error.	Switch the machine off and back on again. If the message does not disappear, please contact your dealer.

Possible malfunctions

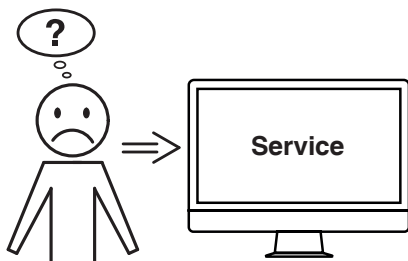
Fault	Possible cause	Solution	Reference
Skewed fold.	Fine-tuning was not carried out.	Adjust the feeder using the adjustment knob.	5. - 7. Settings
	The speed was changed during the folding process.	Do not adjust the speed during the folding process.	
	The folding rollers are dirty.	Clean the folding rollers.	19. Maintenance and cleaning
	The loaded paper is not correctly positioned alongside the paper guides.	Position the paper neatly alongside the paper guides on the right and left.	
	The paper feed table is not correctly adjusted.	Adjust the paper feed table using the adjustment knob.	5. Skew adjustments
	The paper is cut at an angle.	Correct this using the adjustment knob.	
	Paper is thin or curled up.	Replace or turn the paper (if possible).	
Paper jam occurs frequently.	The folding rollers are dirty.	Clean the folding rollers.	19. Maintenance and cleaning
	The folding rollers are not inserted correctly.	Fit the folding rollers correctly.	
	The paper used is outside the specifications.	Use suitable paper.	
	Thicker paper is folded more slowly.	Increase the speed accordingly.	16. Speed
	The fold plates are not inserted correctly.	Check the fold plates and insert them correctly.	
	Paper tears in certain places.	Check where the damage is and remove the jammed paper.	
	The paper feed rollers are dirty.	Clean or replace the paper feed rollers. (Order no. 8330 001)	19. Maintenance and cleaning
	The paper is statically charged.	Use anti-static spray.	

Possible malfunctions

Fault	Possible cause	Solution	Reference
No paper feed after pressing "START".	There is no paper or not much paper on the paper feed table.	Insert paper.	
	The roller cover is open.	Close the roller cover.	
	The paper feed sensor is dirty.	Clean the paper feed sensor.	21. Cleaning sensors
The folded paper is crumpled.	The paper is wrapping around the folding rollers.	Take out both fold plates and remove the crumpled paper from the folding rollers.	20. Maintaining and replacing the folding rollers
	The folding rollers are dirty.	Clean the folding rollers.	19. Maintenance and cleaning
	Short-grain paper is being used or the paper is not stiff enough.	Reduce the speed.	16. Speed
	The paper used is outside the specifications.	Use suitable paper.	
	Paper is thin or curled up.	Replace or turn the paper (if possible).	
No power is getting through, although the mains switch is switched on.	The power cable is not plugged into the socket.	Plug the power cable into a socket.	
Paper jam occurs frequently on the paper delivery table.	The paper delivery roller is not adjusted to the paper size.	Set the paper delivery roller to the appropriate position.	(Page 12)
	Paper stacker is full.	Clear paper stacker.	
Display is dark.	Following 2 minutes of inactivity, the display's lighting level reduces by half.	Tap the display to turn the lighting level back up.	

Possible malfunctions

Fault	Possible cause	Solution	Reference
Bad paper feed occurs often.	The rubber rollers on the paper feed roller are worn.	Replace the roller set. (Order no. 8330 001)	19. Maintenance and cleaning
	The rubber rollers on the paper feed roller are dirty.	Clean the rubber rollers on the paper feed roller.	19. Maintenance and cleaning
	The paper used is outside the specifications.	Use suitable paper.	
	The paper separator is dirty.	Clean the separator.	19. Maintenance and cleaning
Double feed occurs frequently.	The paper separator is worn.	Replace the roller set (incl. separator). Order no. 8330 001	19. Maintenance and cleaning
	The paper separator is dirty.	Clean the separator.	19. Maintenance and cleaning
	Printed sheets are sticking together.	Fan out the sheets thoroughly and reload.	
	The paper used is outside the specifications.	Use suitable paper.	
One corner of the paper is creased.	The paper is curled up.	Smooth out the paper.	
	Fine-tuning was not carried out correctly.	Carry out fine-tuning again.	6. Fine-tuning the fold position.
	The fold plates are not inserted correctly.	Check the fold plates and insert them correctly.	



Did none of the specified solutions help you with your problem?

→ Contact: Service

• www.krug-priester.com

• service@krug-priester.com

23. Technical specifications / Recycling

Technical specifications

Paper size	B7* - A3 Min. 91 mm x 128 mm Max. 300 mm x 432 mm (* for single fold)
Paper quality	50 - 160 g/m ² (up to 230 g/m ² for single fold)
Fold type	Single fold, letter fold, zigzag fold, gate fold, double parallel fold, zigzag fold with binding edge
Paper feed	Friction paper feed system with 3 rubber rollers
Feed table stacking capacity	500 sheets (70 g/m ²)
Fold output/hr.	1,800 - 14,400 sheets (for single fold A4)
Operation	Touchscreen, fold positions are set electrically
Power supply	220-240V 50Hz; 0,5A
Dimensions (H x W x D)	506 x 1,030 x 545 mm
Weight	29.6 kg

Recycling



Please remember to respect the local regulations: hand in the non-working electrical equipments to an appropriate waste disposal centre. The packaging material is recyclable. Dispose of the packaging in an environmentally friendly manner and make it available for the recyclable material collection-service. This Paper Folder can be dismantled with any standard tool kit. All joining points are easily accessible and as such clearly visible.



The company Krug + Priester has the following certifications:

- Quality management system according to DIN EN ISO 9001:2015
- Environmental management system according to DIN EN ISO 14001:2015
- Energy management system according to DIN EN ISO 50001:2018





The unit is CE compliant and adheres to the following guidelines:

- 2014/35/EU for electric safety
- 2014/30/EU for electromagnetic compatibility
- 2011/65/EU RoHS directive

The exact technical specifications can be found on the technical specifications sticker on the machine.

The noise level at the work place is 92 dB(A) as defined by European Community standard ISO 7779. This device is not intended for use at visual display workplaces in compliance with BildscharbV.

To claim under guarantee, the machine must still carry its original identification label. Subject to alterations without notice.

EC-declaration of conformity

- Herewith we declare that

8345 Made in Japan **GS-IDENT. No. GS-4484**

- complies with the following provisions applying to it

2014/35/EG for electric safety

2014/30/EG for electromagnetic compatibility

2011/65/EU RoHS directive

- Applied harmonised standards in particular

**EN 62368-1:2014/A11:2017, EN 55032:2012/AC:2013, EN 55024:2010,
EN 61000-3-2:2014, EN 61000-3-3:2013, EN 50581:2012
BS EN 62368-1, BS EN 55032, BS EN 55024, BS EN 61000-3-2, BS EN 61000-3-3**

15.02.2022

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Authorized representative for technical documentation

Krug & Priester GmbH & Co. KG
Simon-Schweitzer-Str. 34
D-72336 Balingen (Germany)

- Geschäftsführer -

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